

CONSTRUCTION SAFETY

Safety is WBI Energy's highest priority. Once constructed, the Wahpeton Expansion Project will be inspected, tested and monitored to ensure integrity and adherence to stringent federal safety standards, just as WBI Energy does on the rest of its system.

SAFETY MEASURES

- Well-trained and qualified professional staff.
- High-strength, welded steel that meets rigorous federal, state and industry standards.
- Application of fusion-bonded epoxy coating to protect the pipe from corrosion.
- Monitor activities, such as pipe handling, loading and unloading, to ensure adherence to best safety practices.
- Installation of a cathodic protection system to prevent corrosion.
- X-ray inspection of all pipeline construction welds to ensure integrity.
- Pressure test the pipeline with water at levels above normal operating conditions prior to placing the line in service, in accordance with the U.S. Department of Transportation Pipeline and Hazardous Materials Safety Administration (PHMSA).

