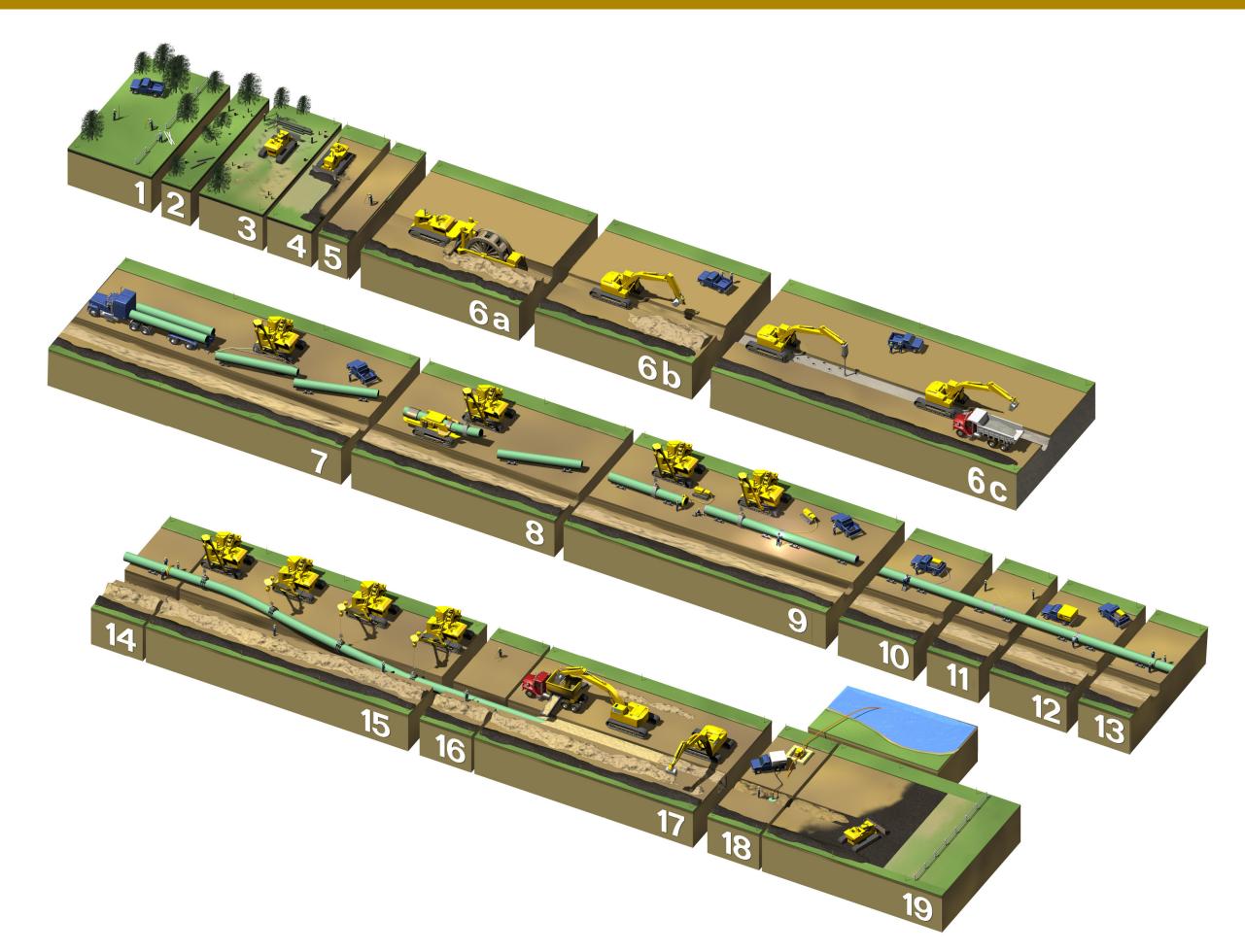
CONSTRUCTION SEQUENCE



- 1-5. Right of Way (ROW) Preparation: Trees and debris are cleared from the ROW, the surface is graded to provide a level workspace, topsoil is segregated where necessary, and the centerline of the route is re-staked.
- 6a-c. Trenching: Trenches for the pipeline are dug using a wheel trencher, backhoe or rock trencher, depending on the terrain.
- 7-8. Stringing and Bending: Specialized equipment is used to move the pipe from the pipe yard to the ROW. When necessary, pipes are bent to conform to the topography and the curves of the route.
- 9-13. Welding and Coating: Sections of pipe are welded to form one continuous length. Welds are inspected multiple times visually and using X-ray technology. Welds are coated to prevent corrosion.
- 14-16. LOWEring: The pipe is lifted and lowered into the trench.
- 17. Backfill and Final Grading: Soil is returned to the trench in reverse order so the topsoil remains on the top. ROW is graded to the final contour.
- 18. Hydrostatic Testing: Before the pipeline is put in service, the entire length of the pipeline is pressure tested using water.
- 19. Restoration: WBI Energy is responsible for stabilizing the soil, cleaning up the ROW, and returning the land as closely as possible to pre-construction conditions.